



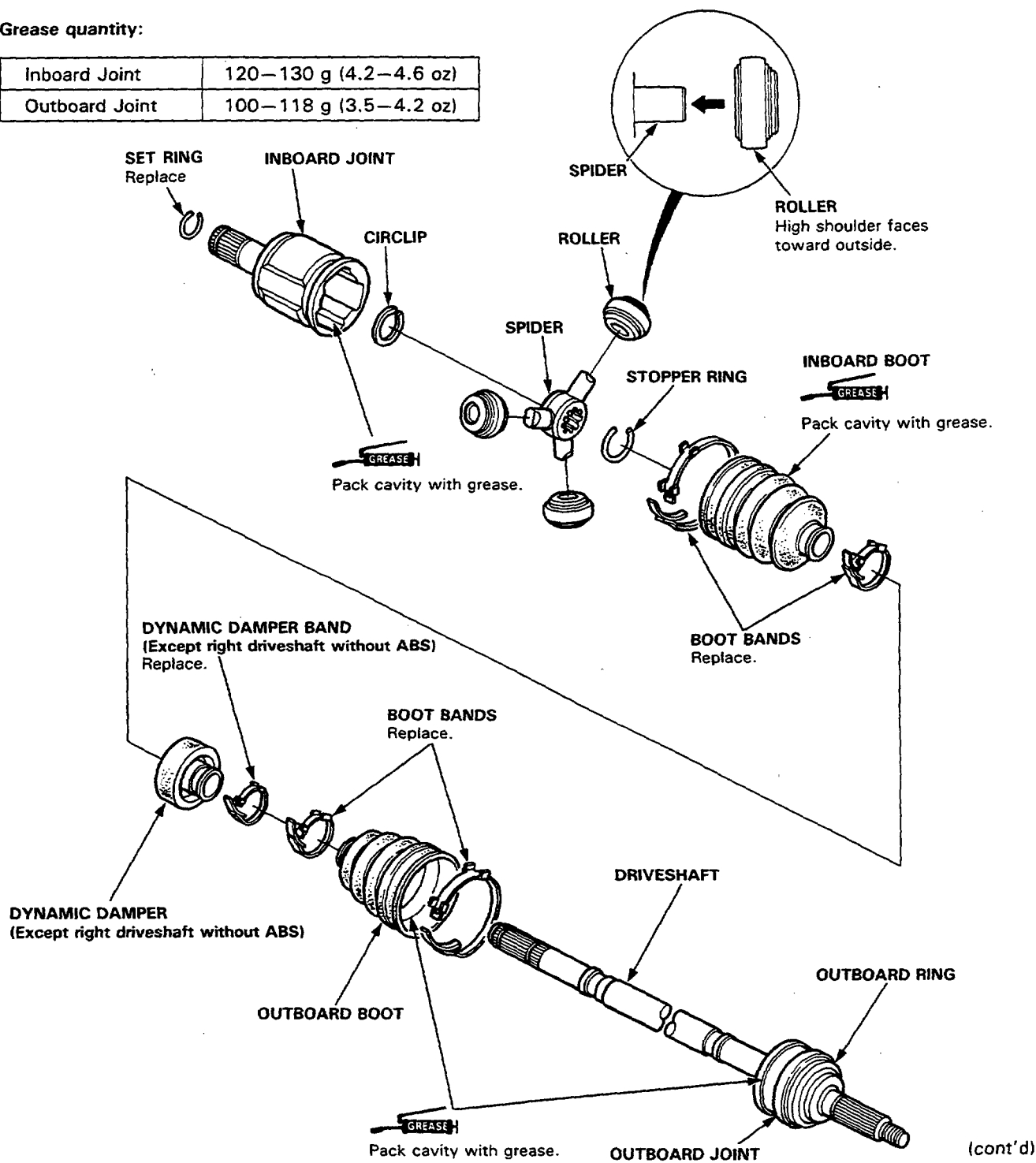
Reassembly

NOTE:

- Clean the disassembled parts with solvent, and dry them thoroughly with compressed air. Do not wash the rubber parts with solvent.
- **GREASE** : Thoroughly pack the inboard joint and both joint boots with joint grease included in the new driveshaft set.

Grease quantity:

Inboard Joint	120–130 g (4.2–4.6 oz)
Outboard Joint	100–118 g (3.5–4.2 oz)

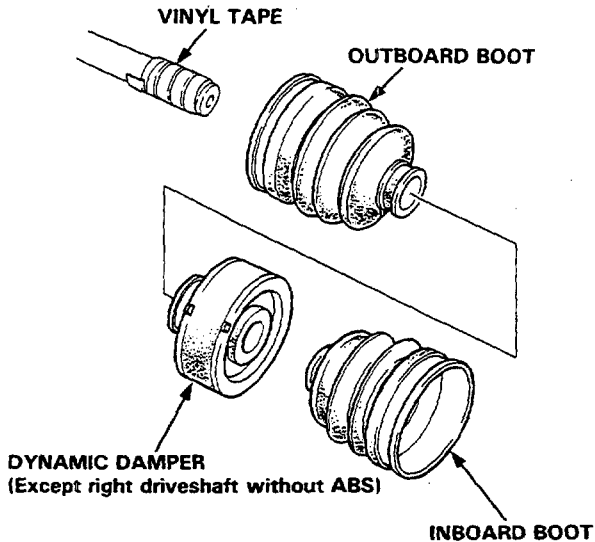


(cont'd)

Driveshafts

Reassembly (cont'd)

1. Wrap the splines with vinyl tape to prevent damage to the boots and dynamic damper.
2. Install the outboard boot, dynamic damper and inboard boot to the driveshaft, then remove the vinyl tape.



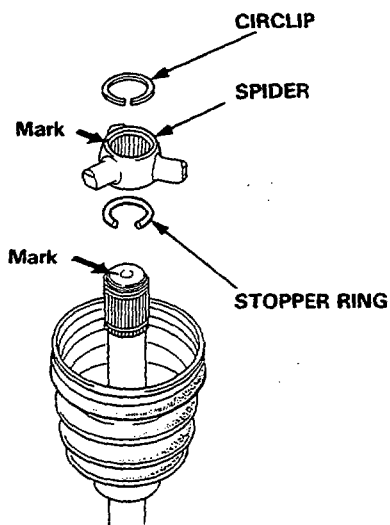
3. Install the stopper ring into the driveshaft groove.

NOTE: Always rotate the stopper ring in its groove to be sure it is fully seated.

4. Install the spider on the driveshaft by aligning the marks on the spider and end of the driveshaft.

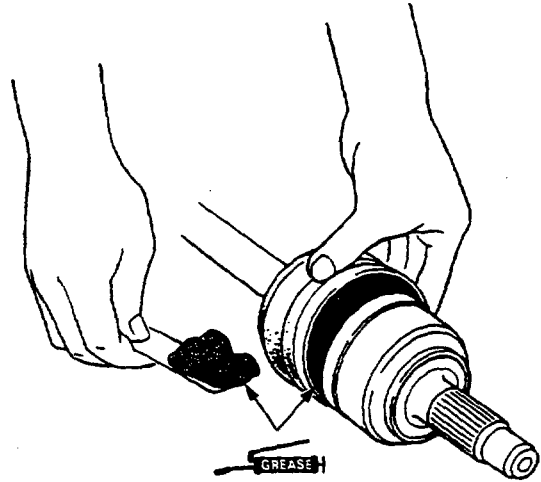
5. Fit the circlip into the driveshaft groove.

NOTE: Always rotate the circlip in its groove to be sure it is fully seated.



6. Pack the outboard joint with the joint grease included in the new driveshaft set.

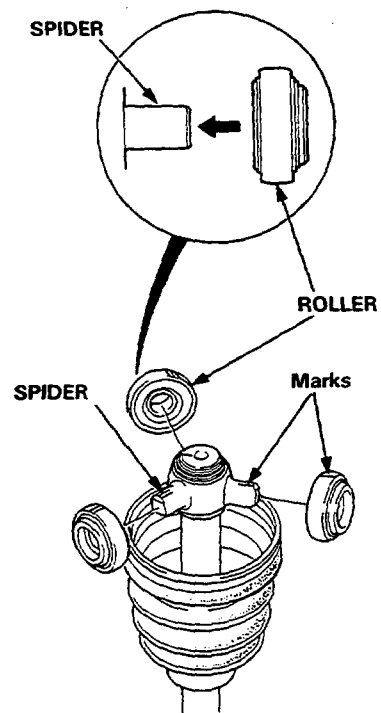
Grease Quantity: 100–118 g (3.5–4.2 oz)



7. Fit the rollers to the spider with their high shoulders facing outward.

NOTE:

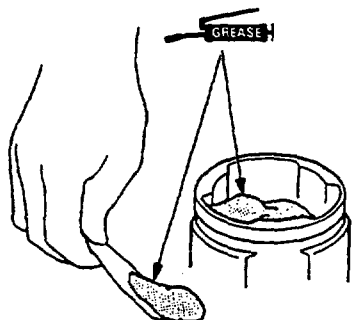
- Reinstall the rollers in their original positions on the spider by aligning the marks.
- Hold the driveshaft pointed up, to prevent the spider and rollers from falling off.





8. Pack the inboard joint with the joint grease included in the new driveshaft set.

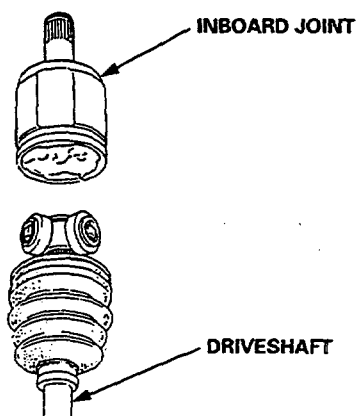
Grease quantity: 120 – 130 g (4.2 – 4.6 oz)



9. Fit the inboard joint onto the driveshaft.

NOTE:

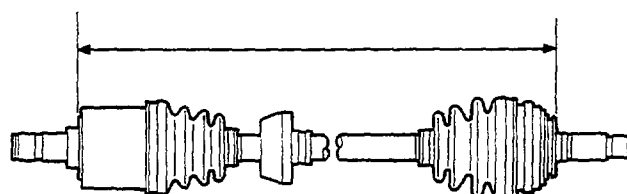
- Reinstall the inboard joint onto the driveshaft by aligning the marks on the inboard joint and the rollers.
- Hold the driveshaft so the inboard joint points up to prevent it from falling off.



10. Adjust the length of the driveshafts to the figure below, then adjust the boots to halfway between full compression and full extension.

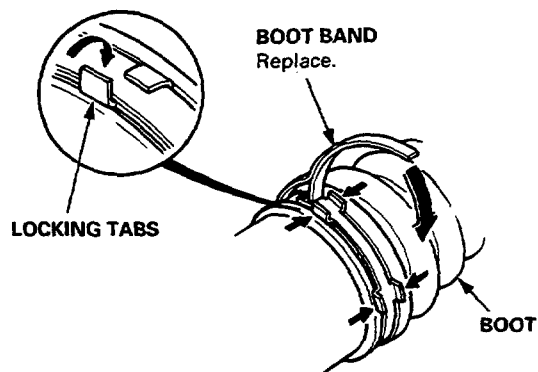
NOTE: The ends of boots seat in the groove of the driveshaft and joint.

Left : 773 – 778 mm (30.4 – 30.6 in)
Right: 503 – 508 mm (19.8 – 20.0 in)



11. Install new boot bands on the boots, and bend both sets of locking tabs.

12. Lightly tap on the doubled-over portions to reduce their height.



(cont'd)